

# GABRIEL CANUL

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## PRODUCTION / MATERIALS MANAGEMENT

### *Lean Manufacturing • Production Scheduling • Supply Chain Management*

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Highly skilled and efficient manufacturing manager. Expertise in all aspects of materials, inventory, and production oversight. Talent for reducing costs and maximizing efficiency in all sectors through apt implementation of Lean Manufacturing concepts, including Kaizen, Kanban, and JIT. Adept at developing and supervising teams to complete objectives in all areas of supply chain to ensure compliance with requirements and deadlines.

#### CORE COMPETENCIES & SKILLS

- Spanish Speaking
  - Financial Controls
  - Kanban Techniques
  - Inventory Control
  - Supply Procurement
  - Shipping & Receiving
  - Team Leadership
  - Training and Mentoring
  - Technology Development
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#### RECENT EXPERIENCE

##### **MAUI WOWI HAWAIIAN** – Azusa, CA

###### **Franchise Owner of Shilo Smoothies LLC DBA Maui Wowi Hawaiian**, 2009 – Present

Co-Owner of a National Coffee and Smoothie shop specializing in catering and events. Responsible for developing relationships with local youth sports programs and schools to participate in events and functions, in an effort to raise funds for their organizations. Raised over \$3100 for local schools and youth sport organizations in 2010. Business will continue to operate and grow thru efforts of Co-owner and my continued involvement.

##### **CASPERS MOBIL** – Alhambra, CA

###### **General Manager**, 2005 – 2010

Family owned and operated business of over 39 years. Responsible for day to day operations, including scheduling of hourly employees, training, and support. Accounting responsibilities included the daily audit of previous days cash receipts and deposits. Procured supplies for Snack shop and Mechanic Bays. Developed new relationships with suppliers insuring timely delivery of supplies.

#### RELATED EXPERIENCE

##### **DATA AIRE, INC., DIVISION OF CONSTRUCTION SPECIALTIES GROUP** – Orange, CA

###### **Materials Manager**, 2004-2005

*Leveraged expertise to ensure sufficient stock availability and prevent waste of materials and assets for manufacturer of environmental control systems.*

Oversaw allocation of inventory to meet manufacturing project needs according to strict regulations. Monitored policy compliance by staff and provided training in use of FIFO technique to ensure timely materials usage. Tracked inventory levels using MAPICS software and other systems; prepared and reviewed historical reports to assess effectiveness of inventory control strategies. Liaised with suppliers to acquire materials based upon usage history and estimated future needs, adhering to budgetary guidelines. Coordinated supply deliveries according to stringent project timelines, examining deliveries to verify orders and detect issues. **Key Achievements:**

- Diminished on-hand inventory by \$300K in only one year.
- Skillfully directed two separate inventory reviews, realizing \$100K gain for each.
- Streamlined and increased operational efficiency by initiating FIFO and Kanban procedures throughout plant.
- Reduced costs and ensured availability of two materials types by obtaining new suppliers.

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**JADE PRODUCTS COMPANY, DIVISION OF MAYTAG – Brea, CA**

**Production, Scheduling, Inventory Supervisor, 2003 Promotion**

*Served in critical capacity within Supply Chain department, leading team to comply with production and shipment schedules.*

Instructed and mentored four-member team in completion of shipment and warehouse management procedures. Oversaw warehouse with \$800K average inventory value, tracking inventory levels and utilizing FIFO and Kanban to efficiently manage on-hand supplies. Organized order shipment process, adhering to procedural requirements and deadlines. **Key Achievements:**

- Devised and executed Kanban system to ensure timely replenishment of “A” stock items.
- Promoted to supervisory role after exhibiting mastery of inventory control and scheduling processes.

**Master Scheduler, 2000-2003 Promoted to Supervisor position**

Generated and updated comprehensive schedules for company’s residential and commercial divisions. Developed and distributed equipment shop orders based upon production needs. Produced lead time spreadsheet to outline production schedule and staff allocation for each production line. Arranged and led daily meetings attended by procurement, production, and customer service supervisors to discuss delivery deadlines and customer needs. **Key Achievements:**

- Boosted productivity 25% by introducing lean manufacturing / Kaizen concepts at special exercises.
- Increased company-wide on-time delivery rate nearly 40% during one-year period.

**PRUDENTIAL OVERALL SUPPLY – Irvine, CA**

**Plant Superintendent, 1999-2000**

*Provided invaluable leadership to collaborative team of 23+ employees, overseeing all sectors of operations to maximize individual and corporate productivity.*

Supervised employees to ensure timely completion of production, distribution, maintenance, procedures, and compliance. Procured requisite supplies to meet operational needs within budgetary restraints. Projected staffing needs and assisted with selection of new employees. Arranged preventative maintenance and repairs for all equipment and vehicles. **Key Achievement:**

- Consistently met deadlines for 21 daily truck deliveries by monitoring employees and ensuring completion of required procedures.

**M.C. GILL CORPORATION – El Monte, CA**

**Production Scheduler, 1997-1999**

*Held accountability for devising efficient schedules and maintaining materials inventory to ensure on-time deliveries for CNC and honeycomb departments of aerospace industry manufacturer.*

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**EDUCATION AND PROFESSIONAL DEVELOPMENT**

**Bachelor of Science in Business Administration: Operations Management Emphasis**

DeVry University – Pomona, CA

**APICS MEMBER – San Gabriel Valley Chapter**

*APICS CPIM Courses: Planning of Resources; Just In Time Management; Supply Chain Management*