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GOAL: To Significantly Improve bottom line results by efficiently and effectively changing business processes both on the Plant Floor and in the Office by coaching and facilitating High Performing Cross-Functional TEAMS.

*Lean Manufacturing, Lean Office, Lean Supply Chain Change Manager. Value-Stream Mapping
Supply-Chain Operational Improvement Change Manager
ERP System/Data Collection Selection and Implementation
Customized Education and Training, Lean, Six-Sigma Education, APICS Certification Education*

Proven ability to gain the confidence of employees and senior management. A **true leader** who inspires collaboration of employees by empowering them to do their jobs and celebrating their accomplishments. A **Systems Thinker** with documented results improving bottom line results, cash flow and customer service, reducing overall inventory, increasing inventory turns, reducing time-to-market, and improving productivity. A **Creative Problem-Solver** with the ability to develop cost-effective solutions and lead high performing work teams to solve complex business and technical problems. An effective **Communicator, Public Speaker, Trainer.**

California Manufacturing Technology Consulting **NIST MEP** 2004 to 2009
Senior Lean Consultant

Multiple, varied projects with small to Fortune 1000 manufacturers in a wide range of industries.

- Subject Matter Expert for the Jet Propulsion Lab's year-long Integrated Materials Management Initiative. Customized Education and Training for Oracle Implementation
- ERP selection for a small aerospace corporation; ERP Readiness Education
- Inventory Accuracy from 78 to 98% and Scheduling Project for Food Industry
- Sales and Operations Planning, Master Scheduling and Shop Floor Scheduling for Engineer-to-Order components manufacturer
- Lean Manufacturing Kaizen Facilitator for 5S, Shop Layout, TPM, Kanban Implementation
- Lean Office for Mid-sized Printing Operation,
- Lean Office and Lean Sales Floor Layout for Wholesale Floral Distributor and Grower
- CMTC "Highest Customer Satisfaction" Award 2006, 2007, 2008

Synergy Consulting Principal Consultant 1996 to Present
Major Projects:

International Heavy Equipment Lean Manufacturing, Lean Office Facilitator

- Value Stream Mapping, 5S, Shop Layout, Flow and Process Improvement Kaizen Leader
Results: 9 month to 2 year payback; savings per event of \$50,000 to \$300,000
- Pharmaceutical and Aerospace: ERP Implementation External Project Manager Coordinated five sites w/ external implementation partners; Created "User Certification"/scripted Conference Room Pilot. Tested and validated software system; Created training manuals. Re-engineered business processes for performance improvement. Six Sigma, Lean Manufacturing and Theory of Constraints strategies applied.
Results: On-time, on-budget project success; On-time Shipments from 56 to 89% in 3 months
- Automotive - Director of Materials– BaaN Implementation PM; single site
- Specialty Machinery – Customer Service Improvement Project; single site
50 top service part numbers from 74 to 99.5% on-time with 60% inventory reduction